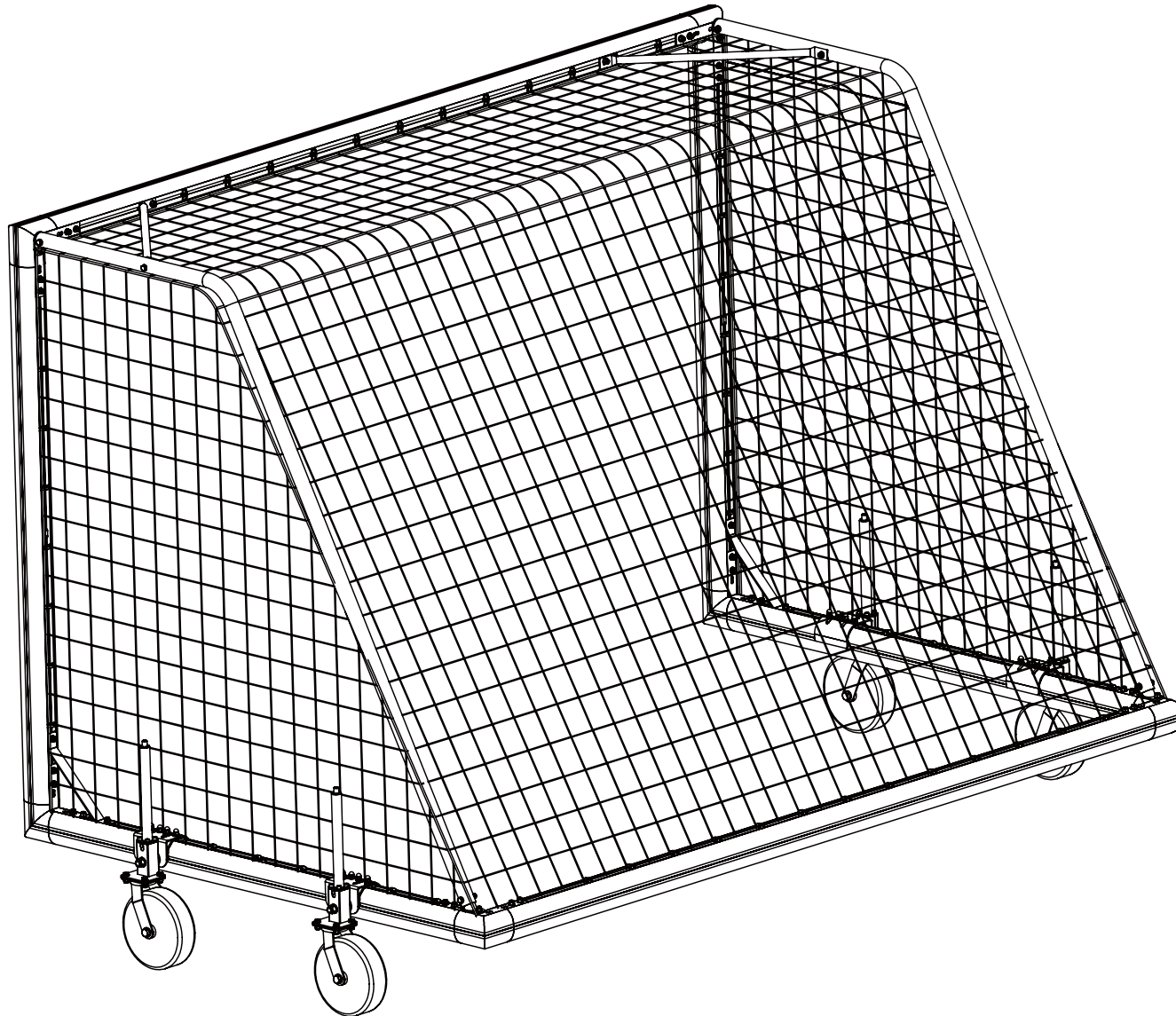
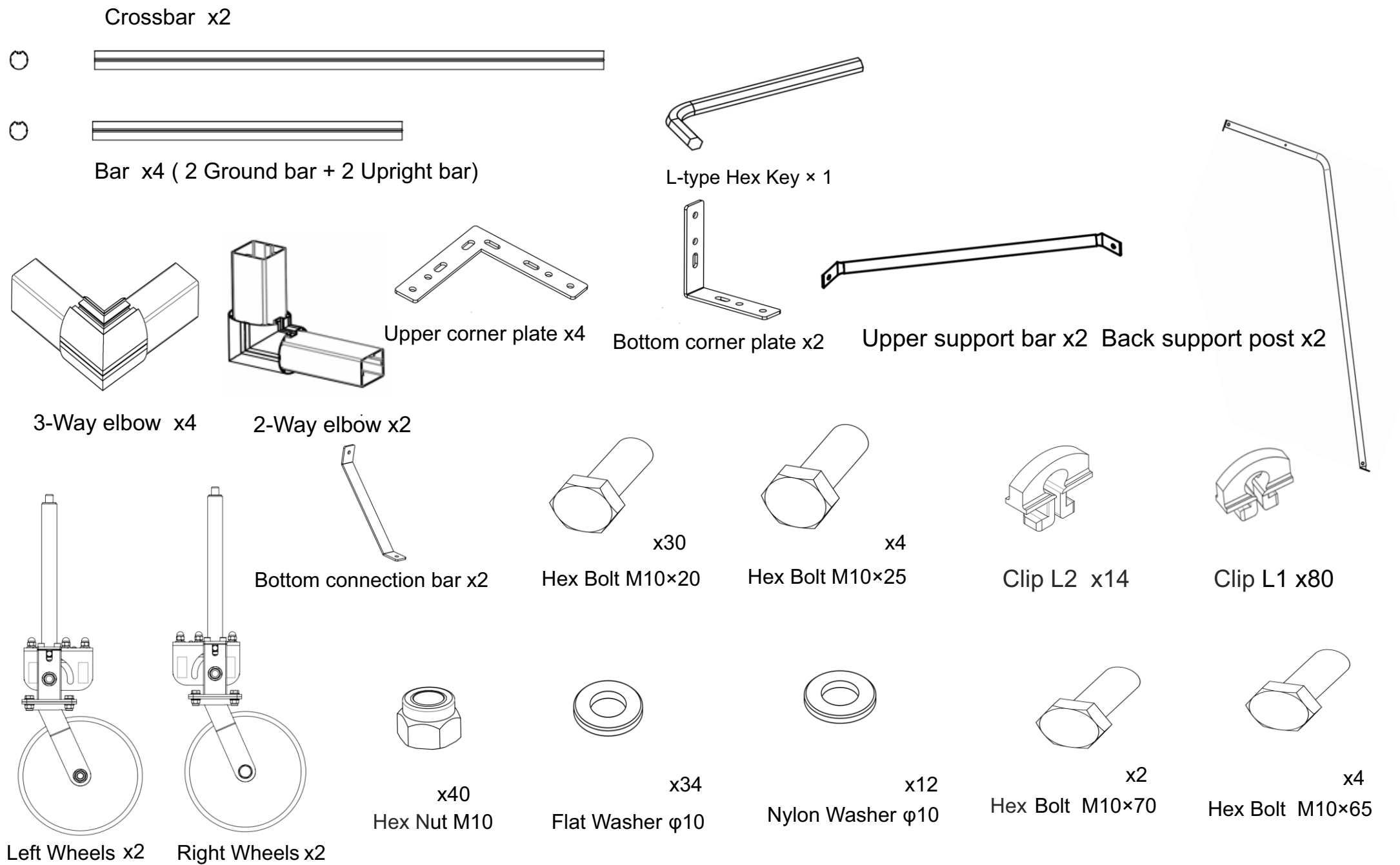


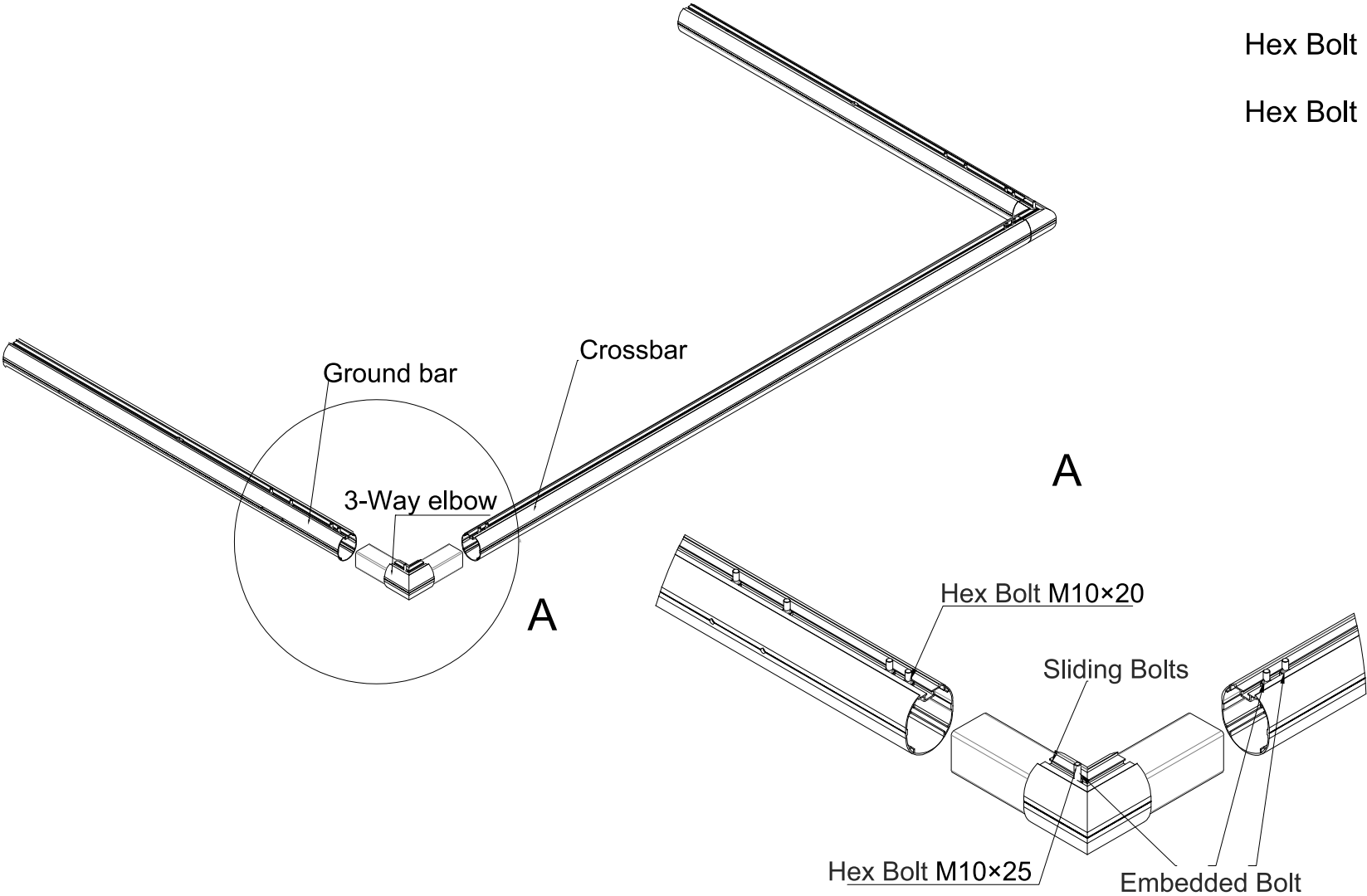
Installation Manual for Portable Soccer Goal

Goal size: 5m x 2m





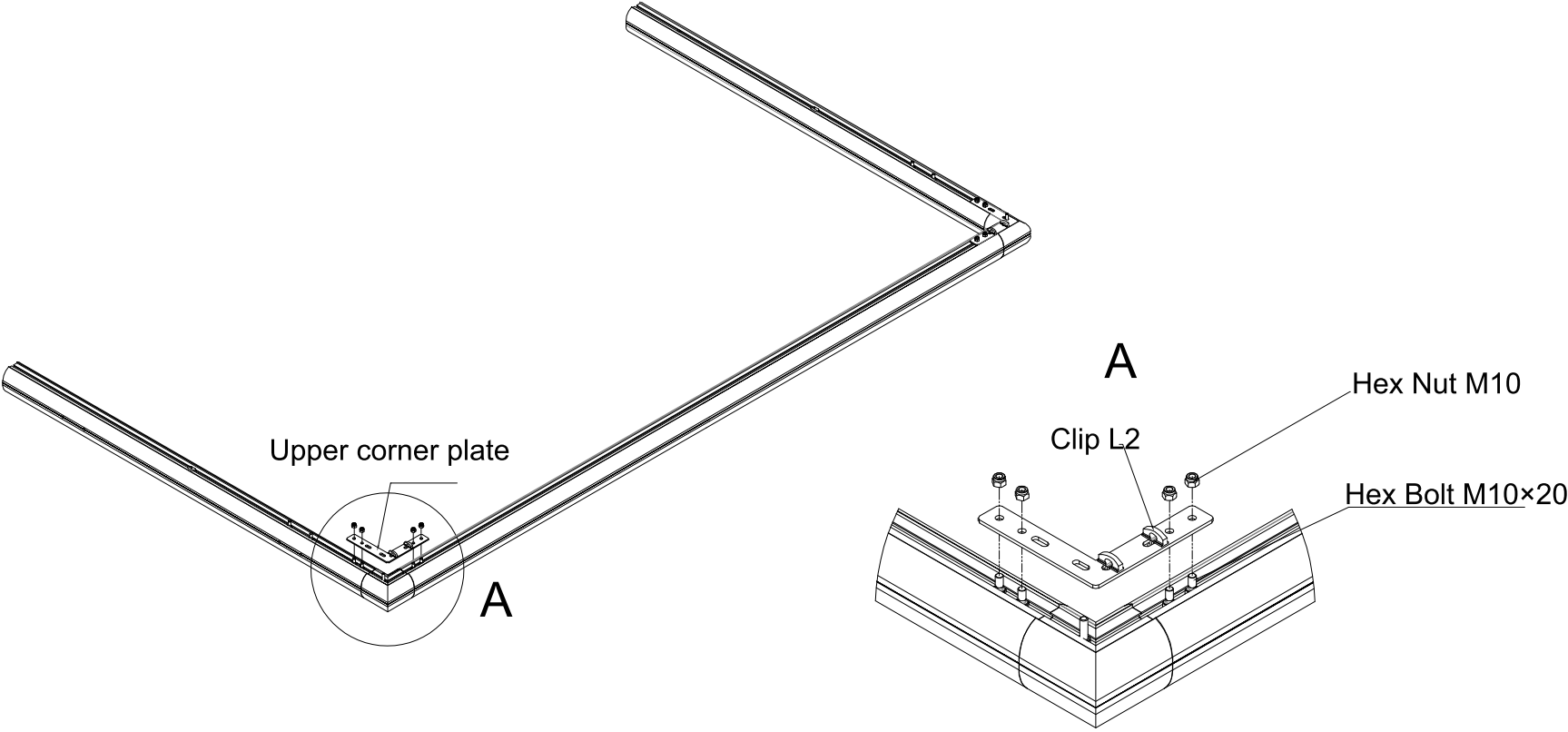
Step 1: Install Crossbar + 3-way elbow +Ground bar



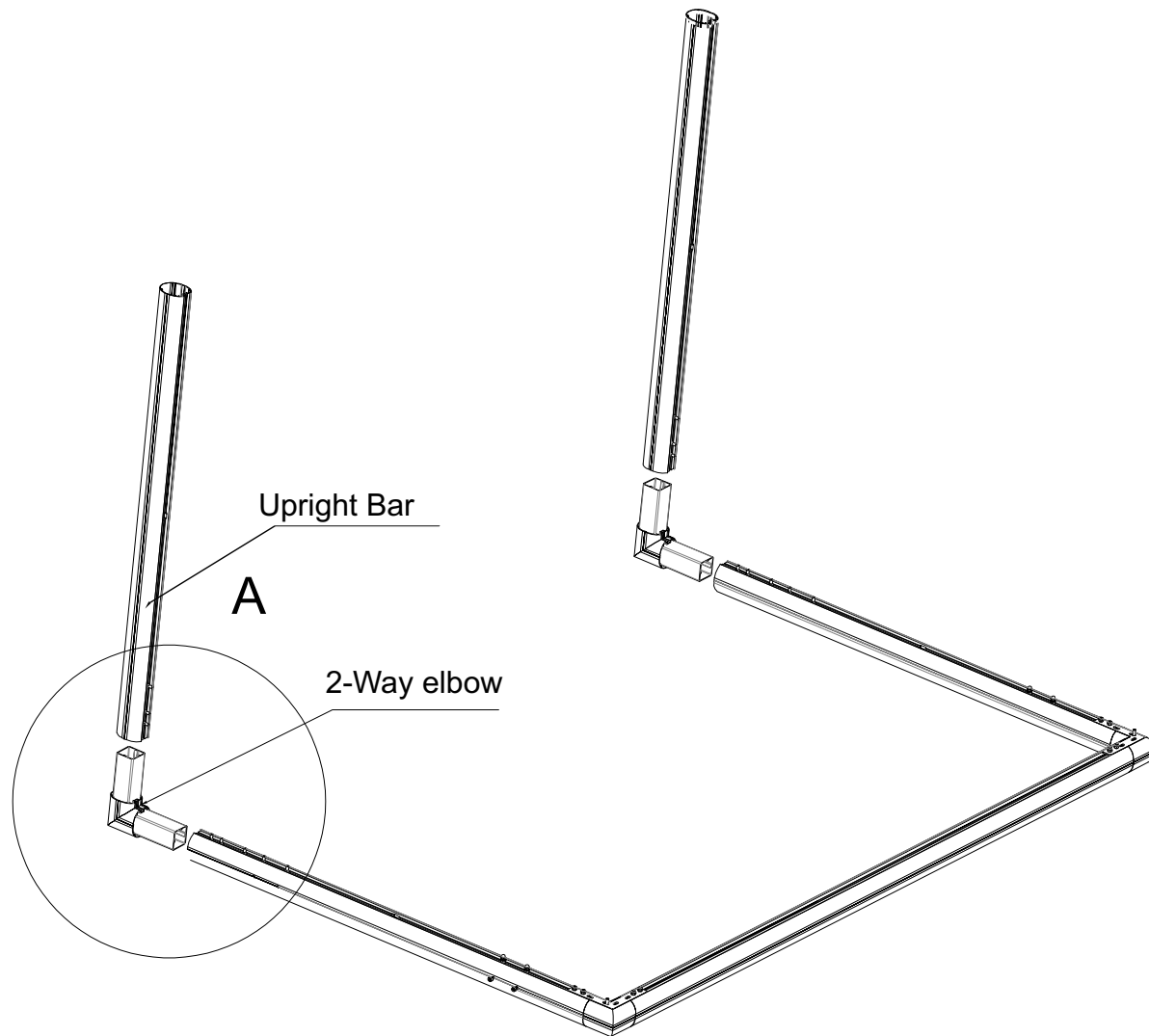
- Each side requires:
- Hex Bolt M10×20 4pcs
 - Hex Bolt M10×25 1pc

Step 2: Install Upper corner plates

Each side requires:
Hex Nut M10 4pcs

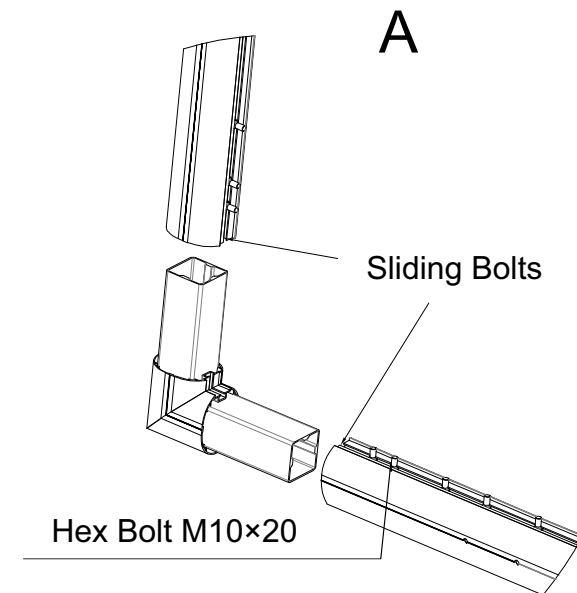


Step 3: Install Upright Bar + 2-way elbow

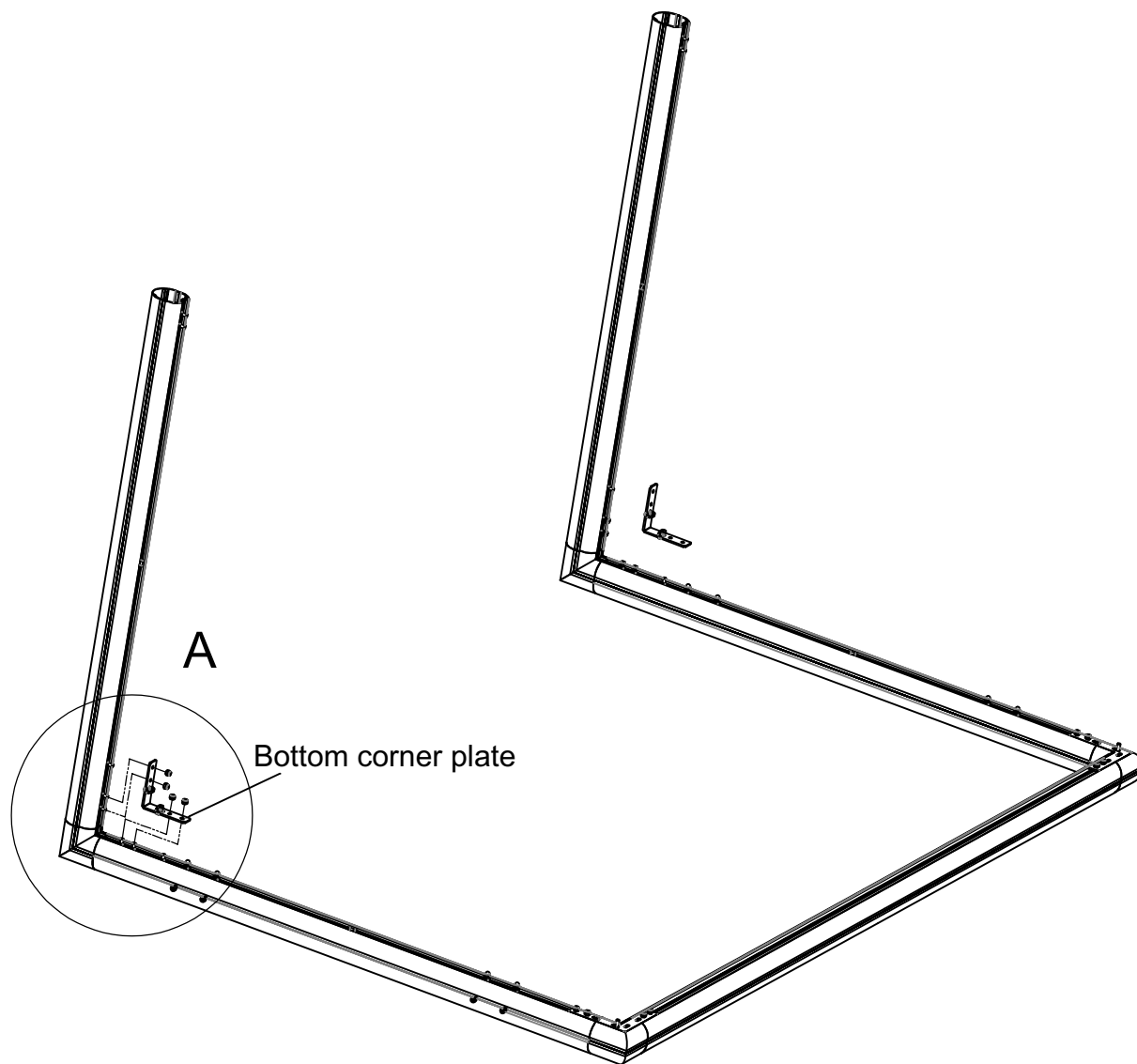


Each side requires:

Hex Bolt M10x20 4pcs



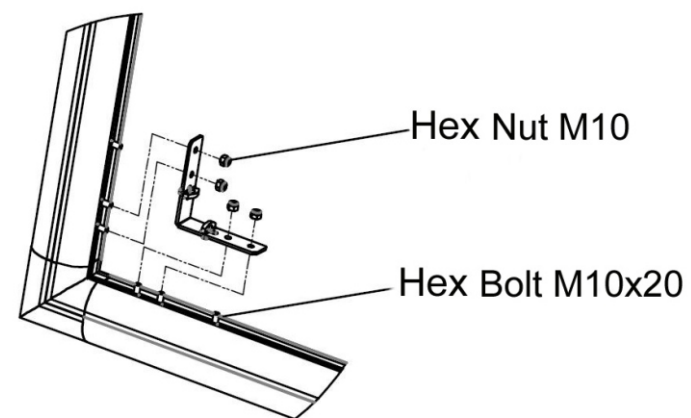
Step 4: Install Bottom corner plates



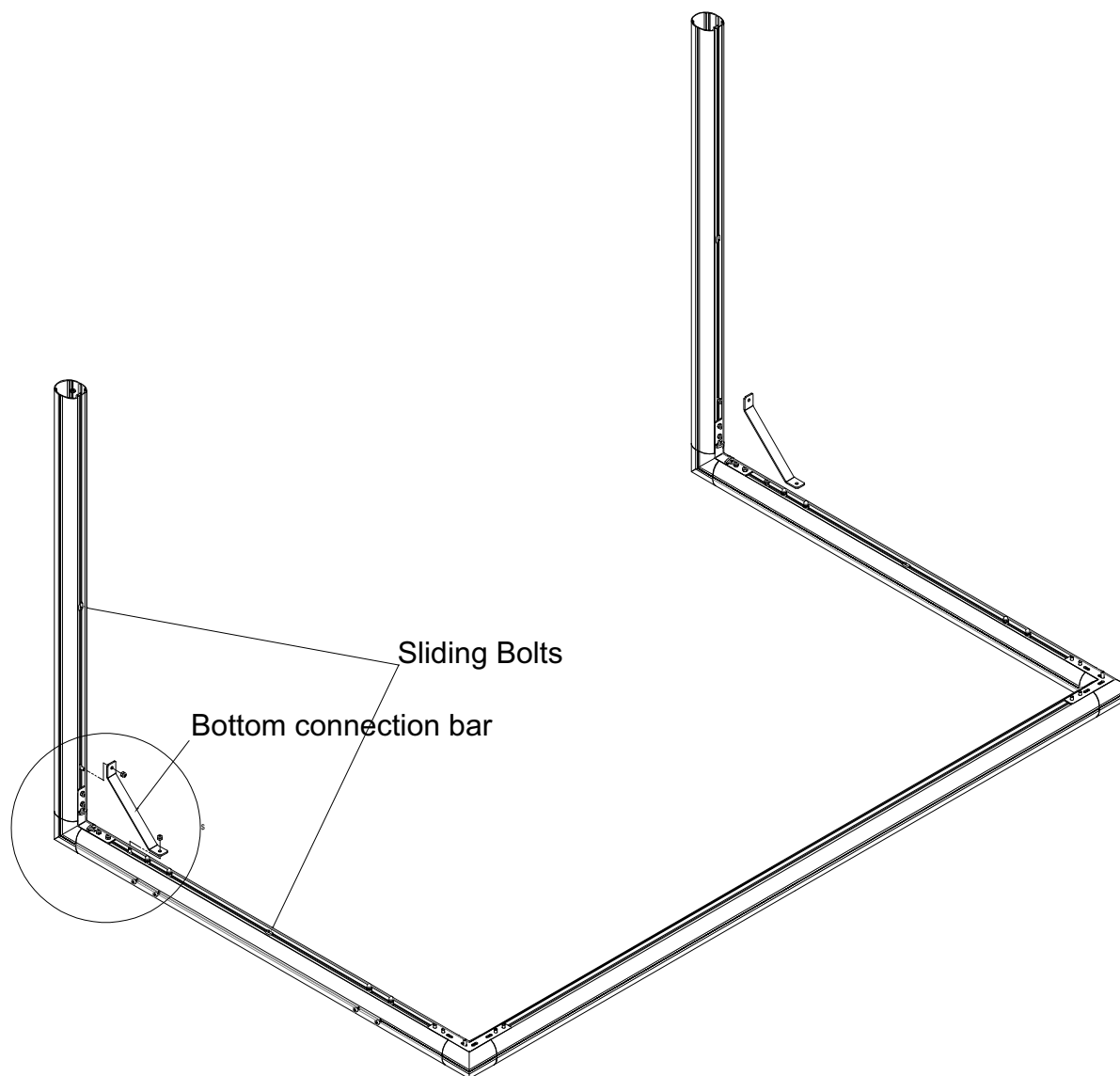
Each side requires:

Hex Bolt M10×20 4pcs

Hex Nut M10 4pcs



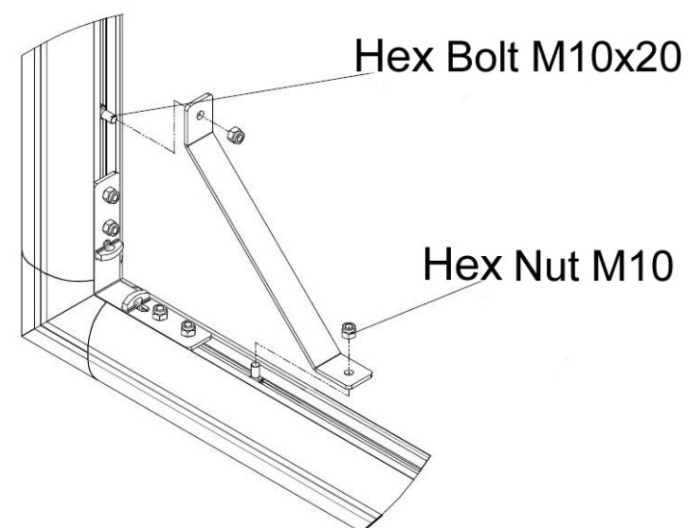
Step 5: Install Bottom connection bar



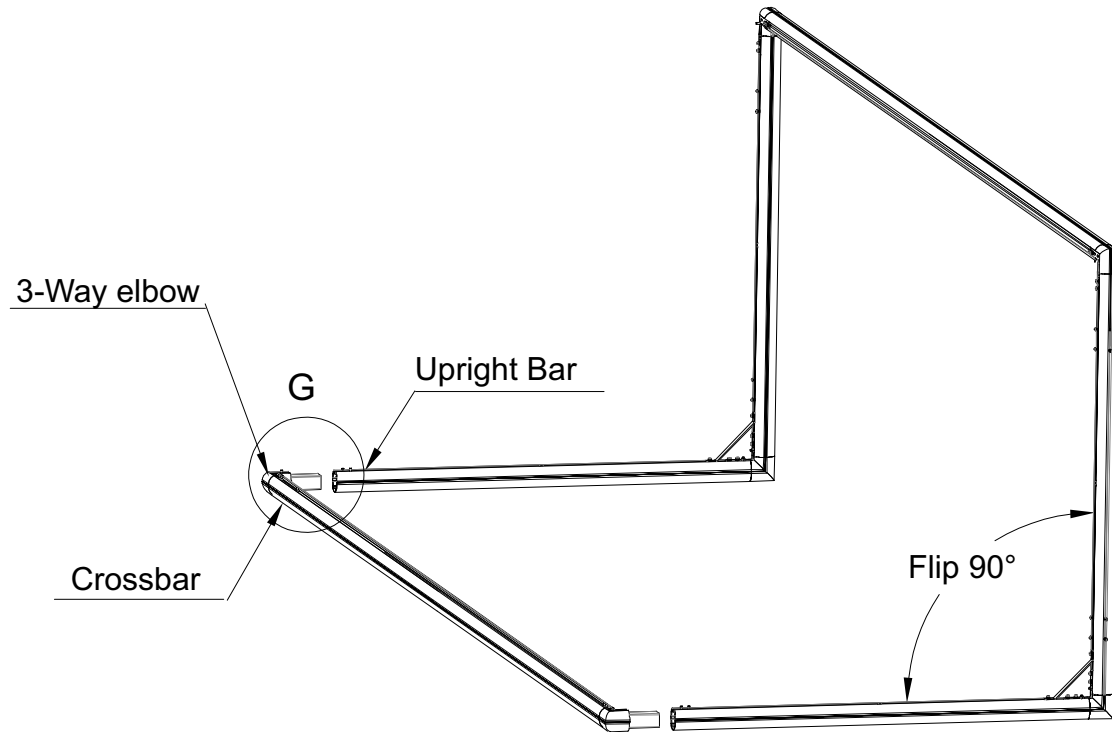
Each side requires:

Hex Bolt M10×20 2pcs

Hex Nut M10 2pcs



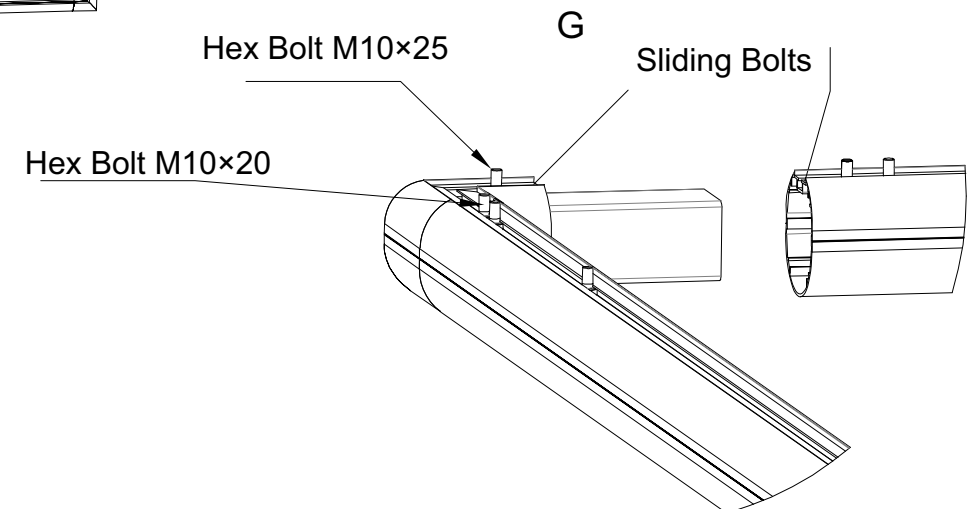
Step 6: Install Crossbar + 3-Way elbow



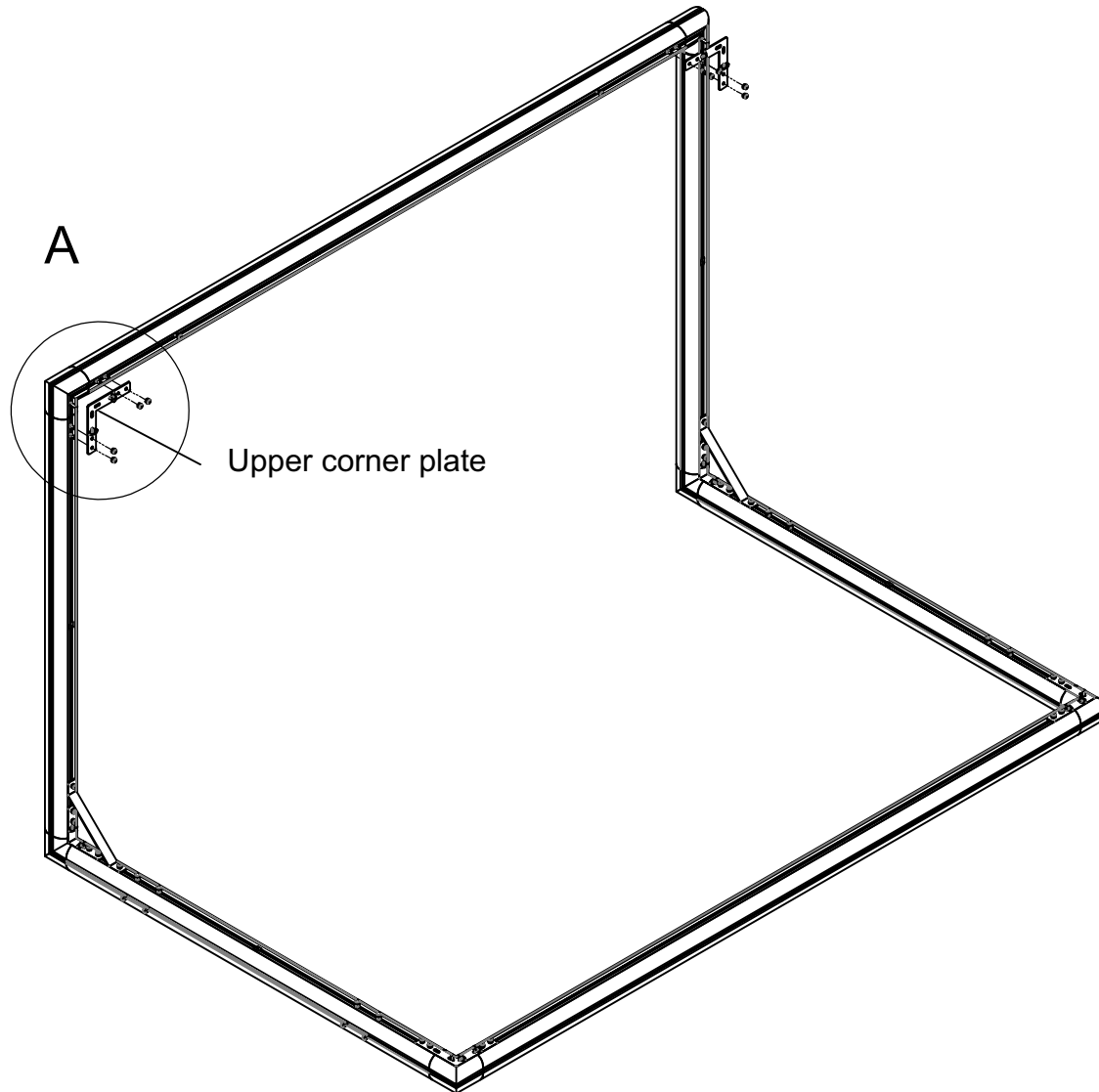
Each side requires:

Hex Bolt M10×20 4pcs

Hex Nut M10x25 1pc

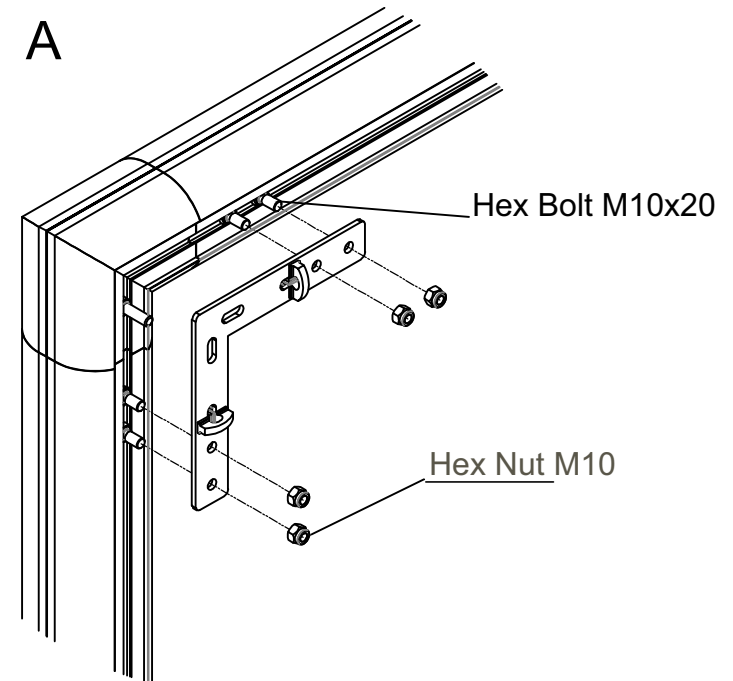


Step 7: Install Upper corner plates

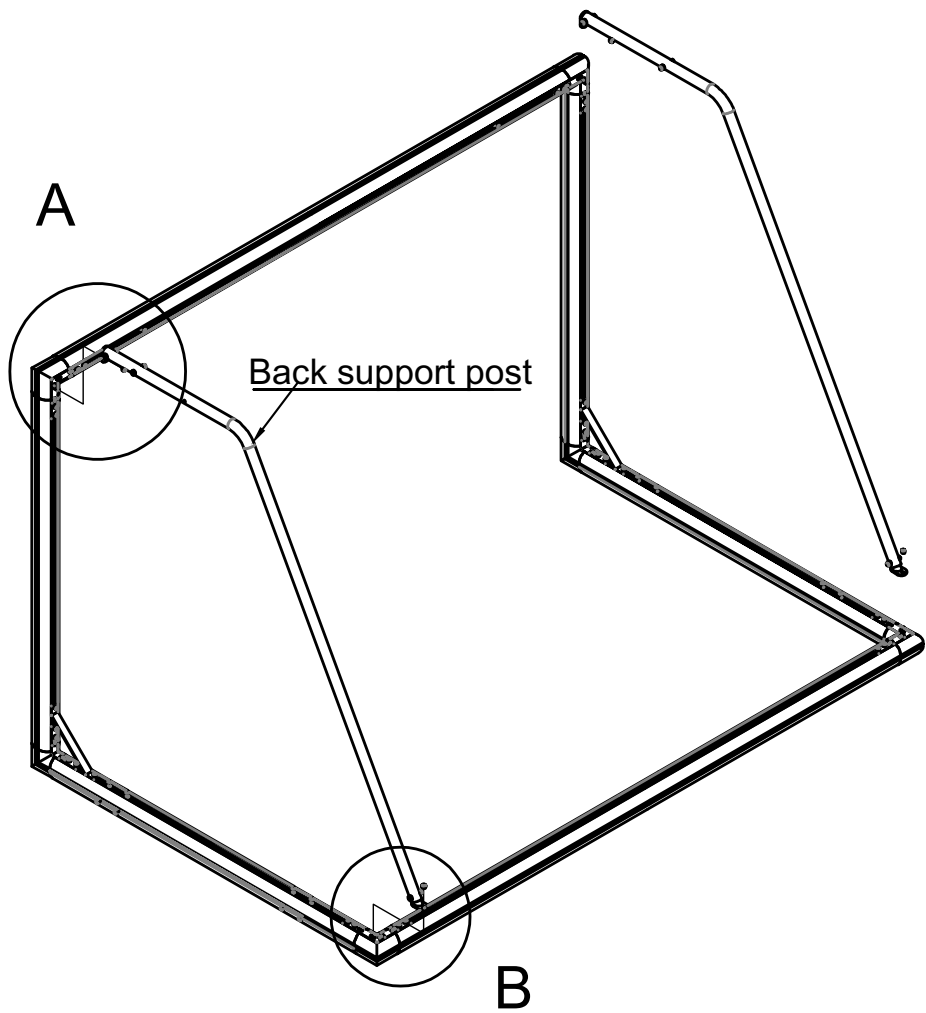


Each side requires:

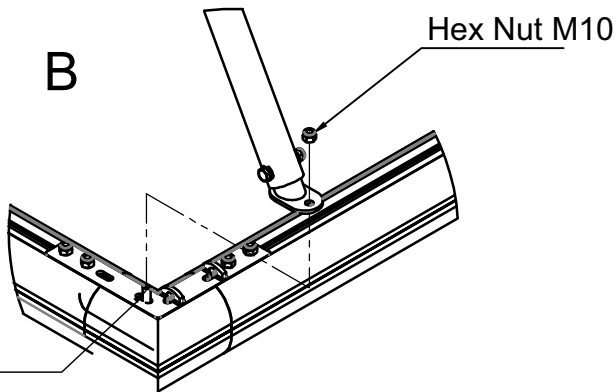
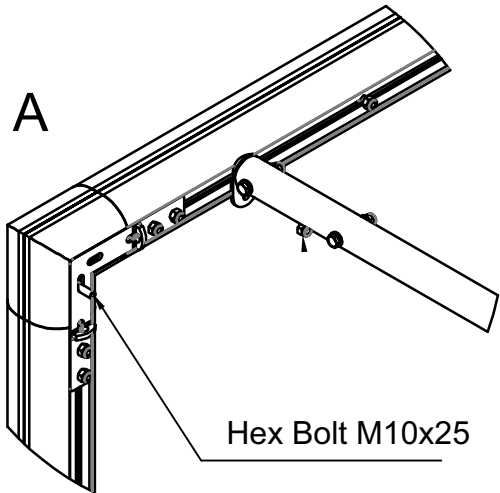
Hex Nut M10 4pcs



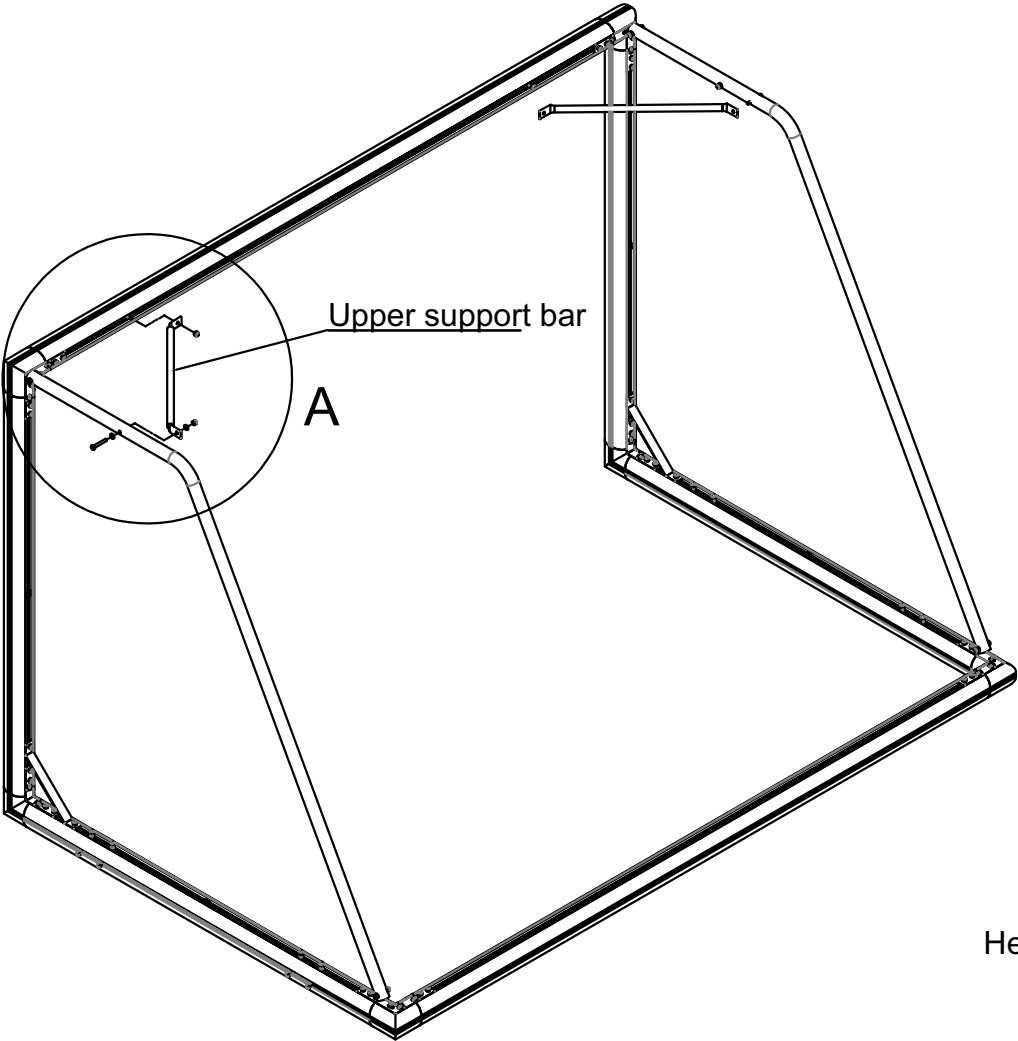
Step 8: Install Back support posts



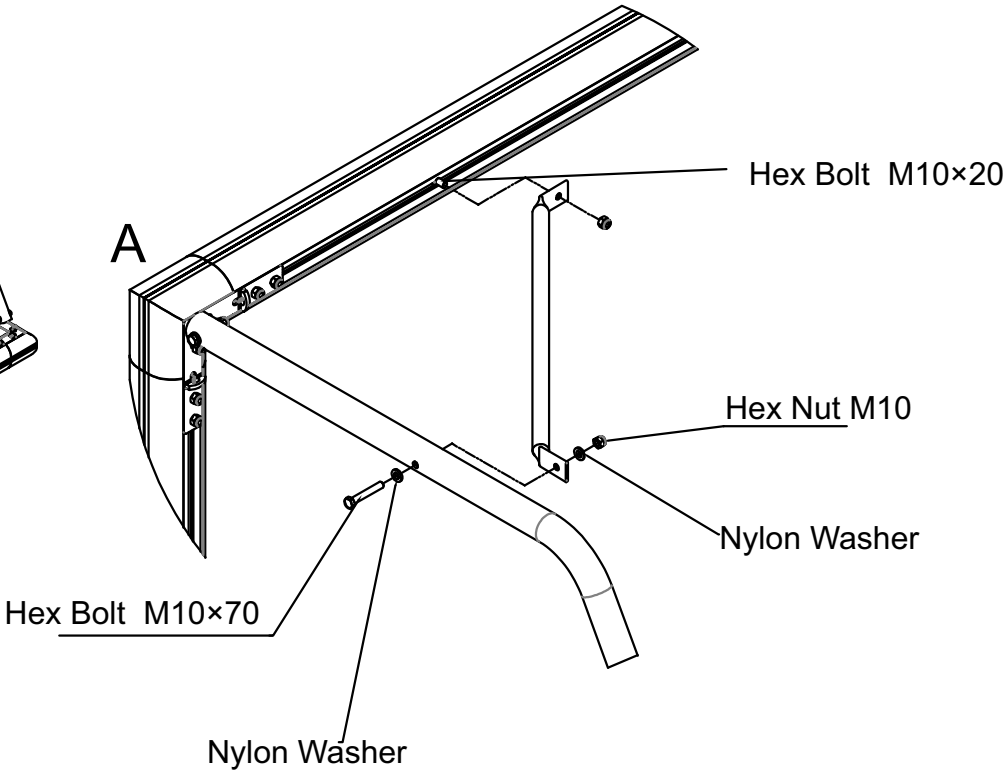
Each side requires:
Hex Nut M10 2pcs



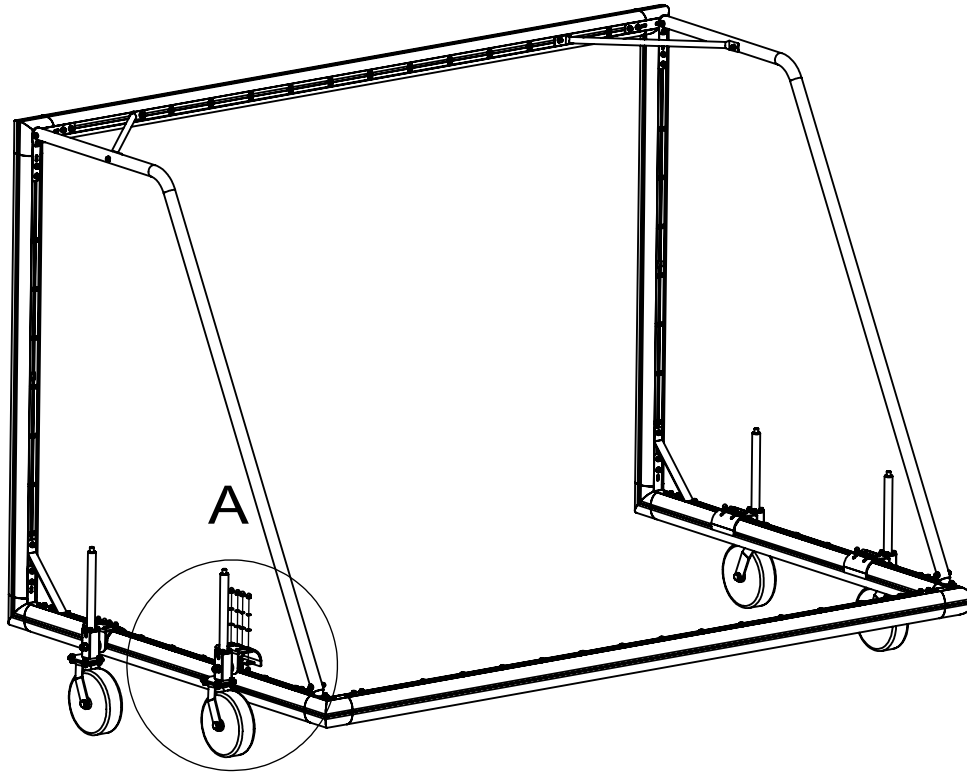
Step 9: Install Upper support bar



- Each side requires:
- | | |
|-----------------|------|
| Hex Bolt M10x20 | 1pc |
| Hex Bolt M10x70 | 1pc |
| Nylon Washer | 2pcs |
| Hex Nut M10 | 2pcs |

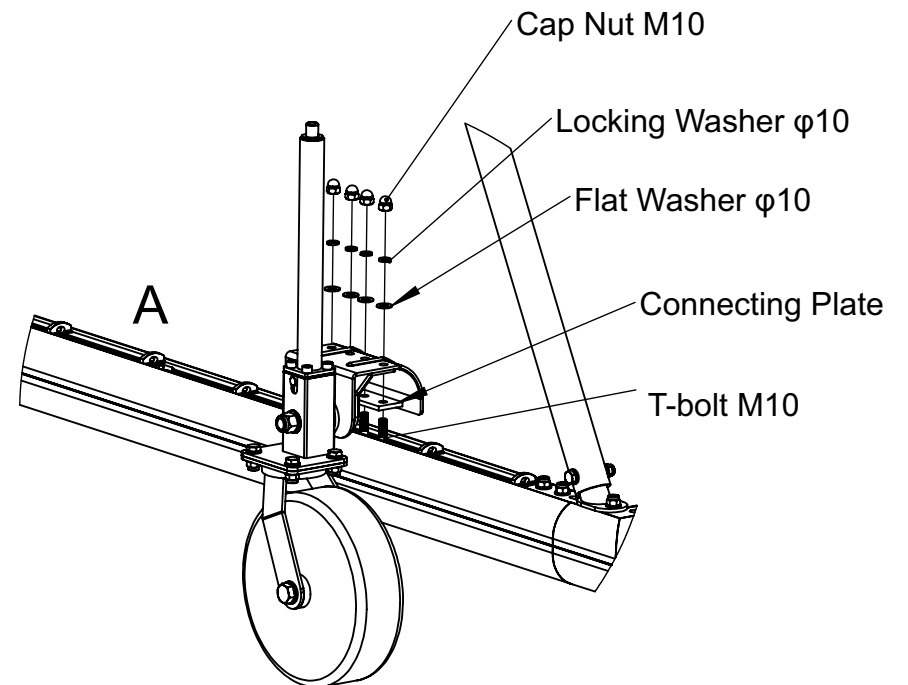


Step 10: Install Wheels

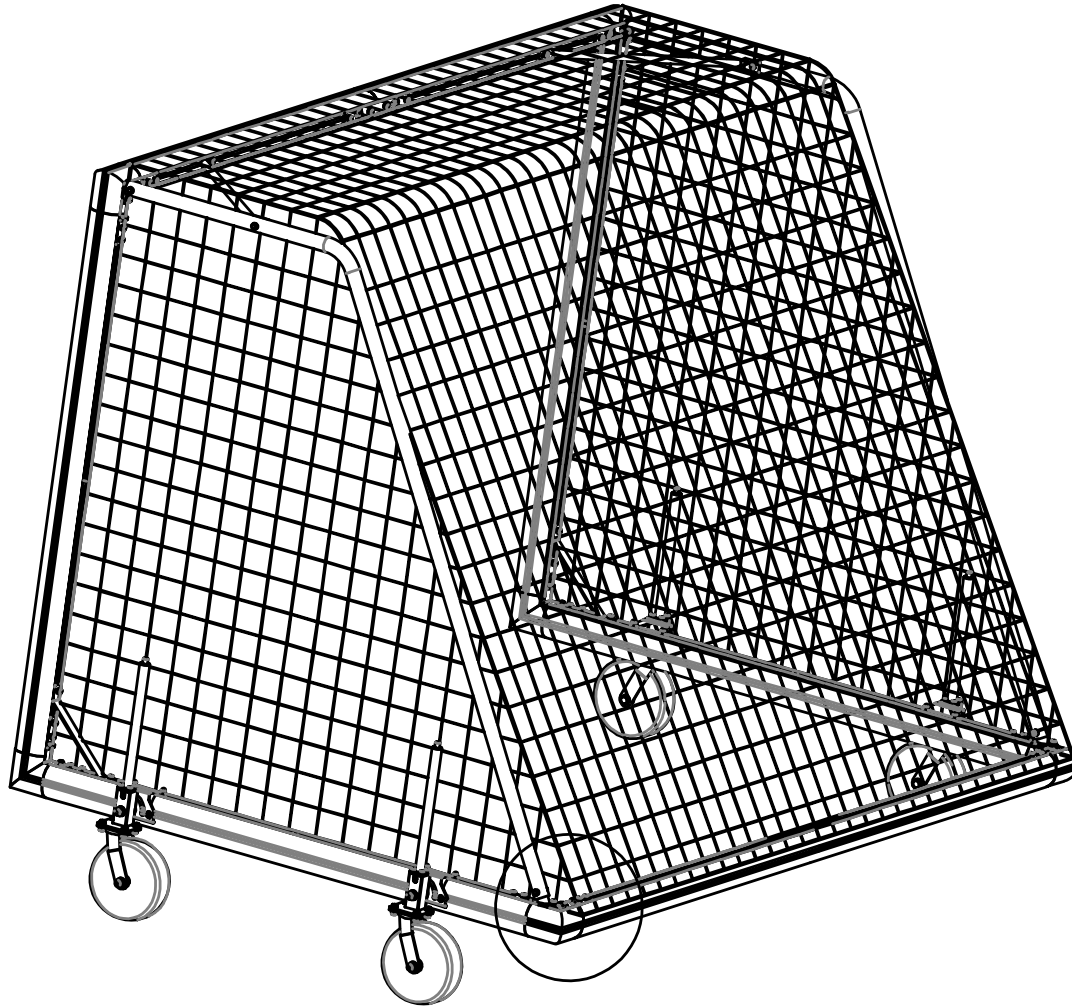


Each Wheel requires:

T-bolt M10	4pcs
Connecting Plate	1pc
Flat Washer $\phi 10$	4pcs
Locking Washer $\phi 10$	4pcs
Cap Nut M10	4pcs

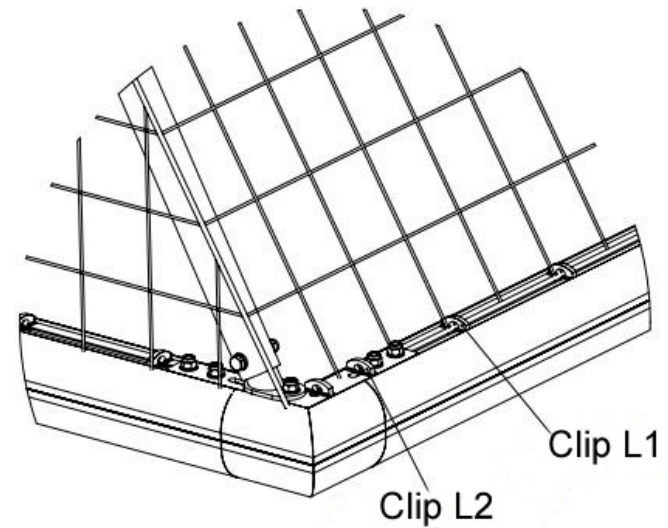


Step 11: Install Net with net clips



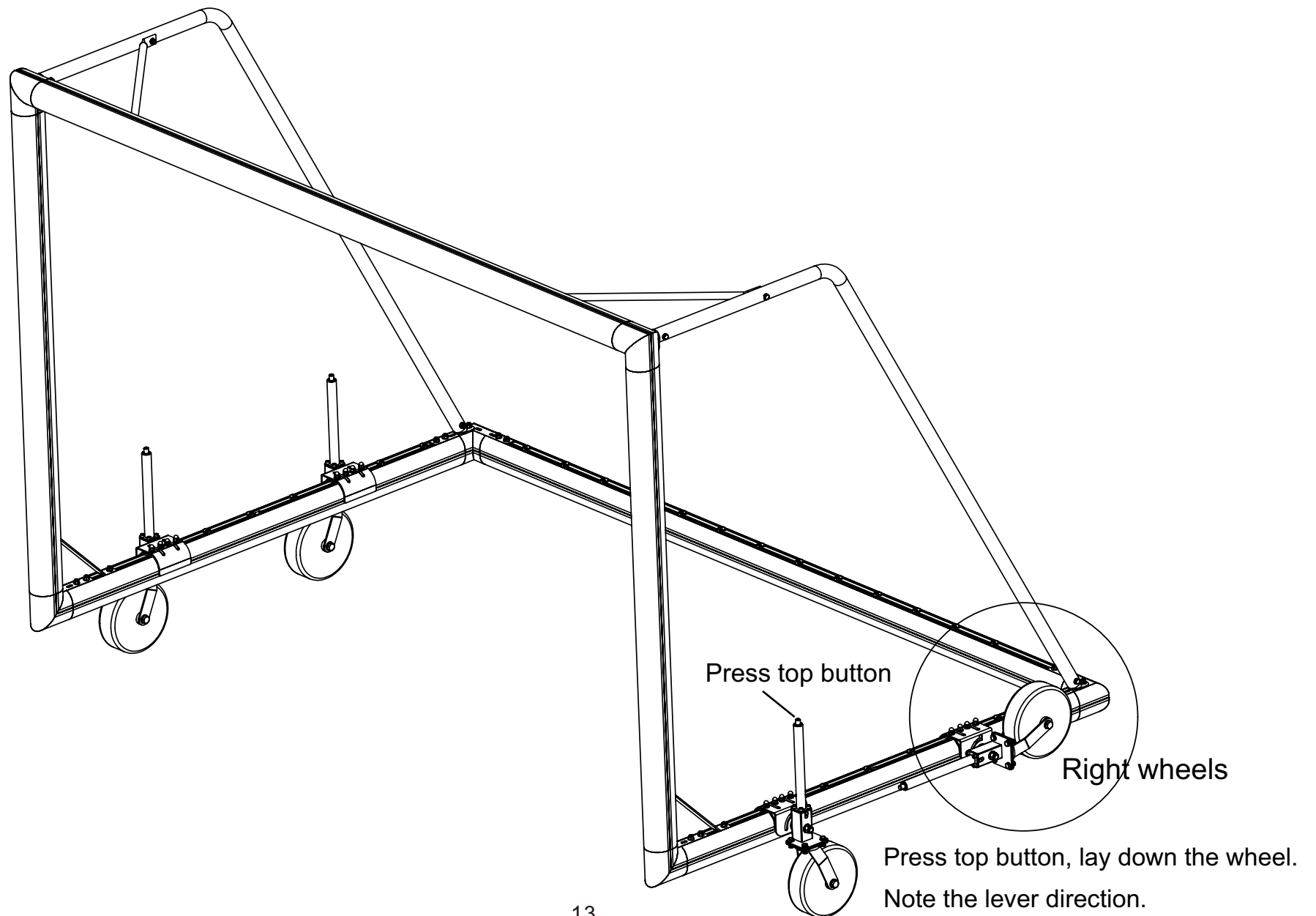
Clip L1 80pcs

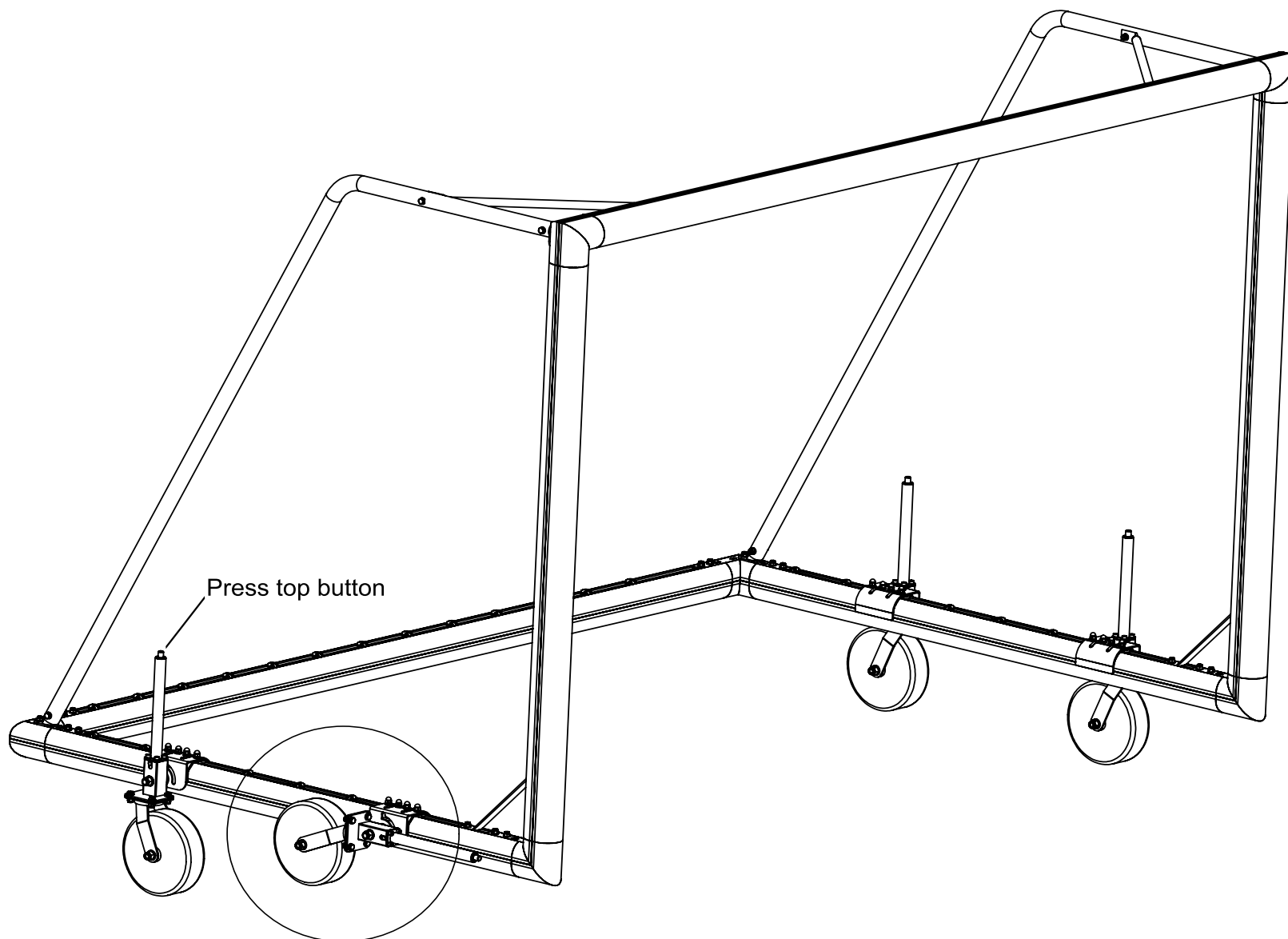
Clip L2 14pcs



Clip L1 connect to bar
Clip L2 connect to corner plate

When installing the wheels, please make note of installing the Left and Right wheels on the correct side and direction.





Press top button, lay down the wheel. Note the lever direction.